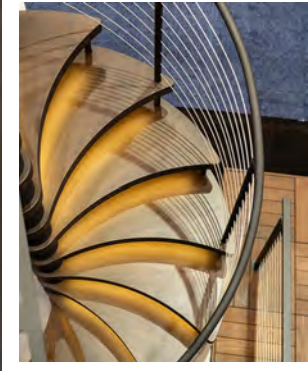




ENTRY 26

Best Spiral Stairway



Aesthetic Value:
Our Flight Spiral system incorporates a scimitar-inspired shape to each hardwood butcher block tread. Stainless steel rods curve elegantly from post to post. LED integration adds a magic glow.

Stair Safety:
Our Flight Spiral system meets all code requirements. The width of the tread area is generous (more wide than other products) to provide ample room to move.

Quality of Workmanship:
Our treads on Flight Spiral are premium hardwood butcher block. The railing is made from stainless curved rods and aluminum posts.

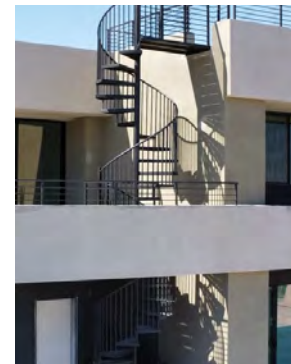
Technical Challenge:
The technical challenge is creating a stair system that is easily installed. Flight Spiral doesn't have a single center post. Steel cylinders are stacked inside each other and bolted together.

NOTE: Entry met the code as enforced in the local jurisdiction.



ENTRY 27

Best Spiral Stairway



Aesthetic Value:

This double spiral showcases the craftsmanship of reliable metal stairs. It brings together the modern look of the home with a classic curved look blending the two worlds into one.

Stair Safety:

This stair meets all the requirements for safety and is probably grinded and bolted down to meet safety requirements.

Quality of Workmanship:

The quality is top notch as we grind every single baluster connecting to the 1.5" handrail to ensure no one cuts their hands.

Technical Challenge:

The technical challenge of this stair is fabricating on a 4" pipe which causes bowing from top to bottom. Our fabricators have to make sure the pipe is straightened.

NOTE: Entry met the code as enforced in the local jurisdiction.



ENTRY 28

Best Spiral Stairway



Aesthetic Value:

This unique spiral, switchback log stair with it's rustic charm, satisfied our customers request. With it's space saving design leaving room for a living area and allowing access to the reading loft.

Stair Safety:

The walk line of the spiral stair falls comfortably down the center. Handrail is graspable and easily within reach.

Quality of Workmanship:

This one of a kind spiral stair with half log through bolted treads, dowel and twig balusters, dual log columns and curved handrail. We searched, without success, for a similar design and layout.

Technical Challenge:

Floor space in this guest house was very limited. By creating this switchback spiral design our customer retained a usable living room. Walk space around, rafters and headroom were also a challenge.

NOTE: Entry met the code as enforced in the local jurisdiction.



ENTRY 29

Best Spiral Stairway

Aesthetic Value:

The beauty and drama of a double helix spiral creates a form of art work typically near the epicenter of the customers home.

Stair Safety:

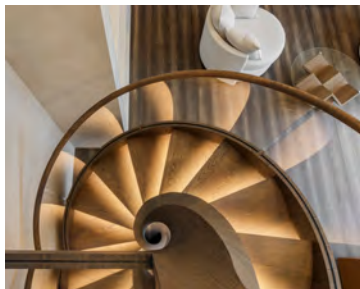
A double helix allows users the opportunity to grasp onto nearby opposing guards versus the typical one sided guard. All the local codes were met and satisfied. Lighting also helps a safe egress.

Quality of Workmanship:

Engineered to customers local seismic drift requirements. Vertical grain white oak stringers with engineered monolithic treads and wire chased lighting.

Technical Challenge:

The construction of the inside helical stringer is a challenge to form with precision.



NOTE: Entry met the code as enforced in the local jurisdiction.